SPECIAL PACKAGING INSTRUCTION

Form Approved OMB No. 0704-0188

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Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188). Washington, DC 20503. Please do not return your form to either of these addresses.

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1 PART OR DRAWING NO. (CAGE) NOMENCLATURE						2. CODE INDENT 19207	3. SPI NO. AK14246731
E9AR106-001 (02978) ENGINE OIL COOLER ASSY, LH							
4. NATIONAL STOCK NO. 2930-01-424-6731						5. DATE OF DRAWING 2 - 20 - 96	6. REVISION
7. QUP	QUP 8. ICQ 9. UNIT P		ACK WT.	(LB)	10. UNIT PACK CU (CU. FT.)	11. UNIT PACK SIZE (INCHES)	
1 EACH		NONE	85.2			4.336	35.5 X 20.9 X 10.1
12. PRESERVATION				18. STEPS	19. REQD	20. DESCRIPTION	
a LEVEL A			1-C		CAPS/PLUGS: MIL-C-5501		
MIL-P-116, METHOD IC-2 SPECIAL			2-D	1	/RAP: MIL-B-121, TY II, CL 2, GR A, SIZE: 10 X 10		
b. LEVEL B			3-E		BLOCKING/BRACING: MIL-STD-1186		
NOT APPLICABLE			4-E		CUSHIONING: ASTM D 4727, TY CF, CL DOM, VAR SW,		
13. CLEANING					GR 275		
MIL-P-116, PROCESS C-1			5-F	1	CONTAINER: ASTM D 5118, ST FOL, TY CF, CL DOM,		
14. DRYING MIL-P-116				VAR SW, GR 275, SIZE: 18-5/8 X 4-1/4 X 31-3/8			
		6	1	BAG: MIL-B-117, TY I, CL B, ST 2, SIZE: 26 X 40			
15. PACKING				7-G	1	WRAP: L-P-378, SIZE: 50	
a LEVEL A			8-H	1	CONTAINER: PPP-B-621, CL 2, ST 4 (MODIFIED),		
	MIL-STD-	-2073-1 AND NOTE B				SIZE: 32-1/2 X 19-3/	3 X 5-1/8
b. LEVEL B					<u> </u>		
	NOT APP	PLICABLE			<u> </u>	<u> </u>	
16. MARKING	MIL-STD	-129					

17. NOTES/DRAWING

- A. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.
- B. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.
- C. SEAL ALL OPENINGS TO THE INTERIOR OF THE ENGINE OIL COOLER WITH CAPS/PLUGS OF THE APPROPRIATE SIZE.
- D. APPLY A SINGLE WRAP TO THE END OF THE OIL COOLER AS SHOWN ON PAGE 3. SECURE WITH TAPE.
- E. SEE PAGES 2 AND 3.
- F. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE METHOD OF ASTM D 1974.
- G. APPLY OVERWRAP AROUND THE SEALED BAG TO PREVENT THE BAG FROM TEARING. SECURE THE WRAP WITH PPP-T-60.
- H. CONTAINER IS CONSTRUCTED OF ALL 1 INCH THICK NOMINAL LUMBER AND IS MODIFIED TO INCLUDE BEVELED SKIDS.

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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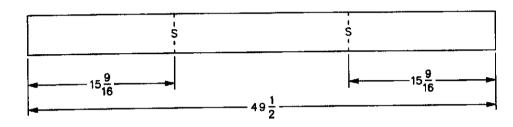
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Budget, Paperwork Reduction Project (0/04–0188), Washington, DC 20303. Please do not return your form	7 Gillion Of Proper addresses.		
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E9AR106-001 (02978) ENGINE OIL COOLER ASSY, LH	19207	RK14240701	
4. NATIONAL STOCK NO. 2930-01-424-6731	5. DATE SUBMITTED CYMMDD) 2-20-96	6. REVISION	

17. NOTES/DRAWING CONTINUED

ITEM A 30 7/8 x 18 1/8 SINGLE WALL, CL DOM, GR 275 2 REQUIRED

ITEM B SLEEVE, SINGLE WALL, CL DOM, GR 275 49 1/2 x 4 1/8 2 REQUIRED



ITEM C $2 \times 4(NOM) \times 13$

NOTE: S=SCORE LINE

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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6. REVISION

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AK14246731

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE (02978) ENGINE OIL COOLER ASSY, LH E9AR106-001

3. SPI NO. 19207

4. NATIONAL STOCK NO.

2930-01-424-6731

(YYMMDD) 2-20-96 5. DATE SUBMITTED

17. NOTES/DRAWING CONTINUED

